

# HEAVY DUTY TURBINE "SILENT" PNEUMATIC VIBRATORS



- Popular, Economical, Heavy Duty
- Large Bearings for Long Service Life
- Quiet Operation with Built-In Muffler
- Adjustable Speed
- Ideal for Dusty, Rough Environments
- No Lubrication Required

**SERIES VS** - VIBCO's Model VS Turbine Vibrator is ideal for material conveying systems. It's a popular model for medium size batch hoppers and screeds and is made for continuous duty. With its sturdy cast housing, it can be used for rough applications like concrete form vibration. With eight sizes available and over 900 pounds of force possible, VIBCO can find just the right size to solve your material handling requirements.

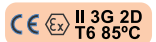
The powerful VS Model is manufactured with a variety of finishes which also make it ideal in food grade and sanitary use. It packs just the right punch to keep your bulk material moving and requires no lubrication.



Material conveying systems work more efficiently with our Model VS Turbine mounted to structural members. Use one of VIBCO's complete mounting systems to get full efficiency and longer life from your vibrator.



## Technical Data



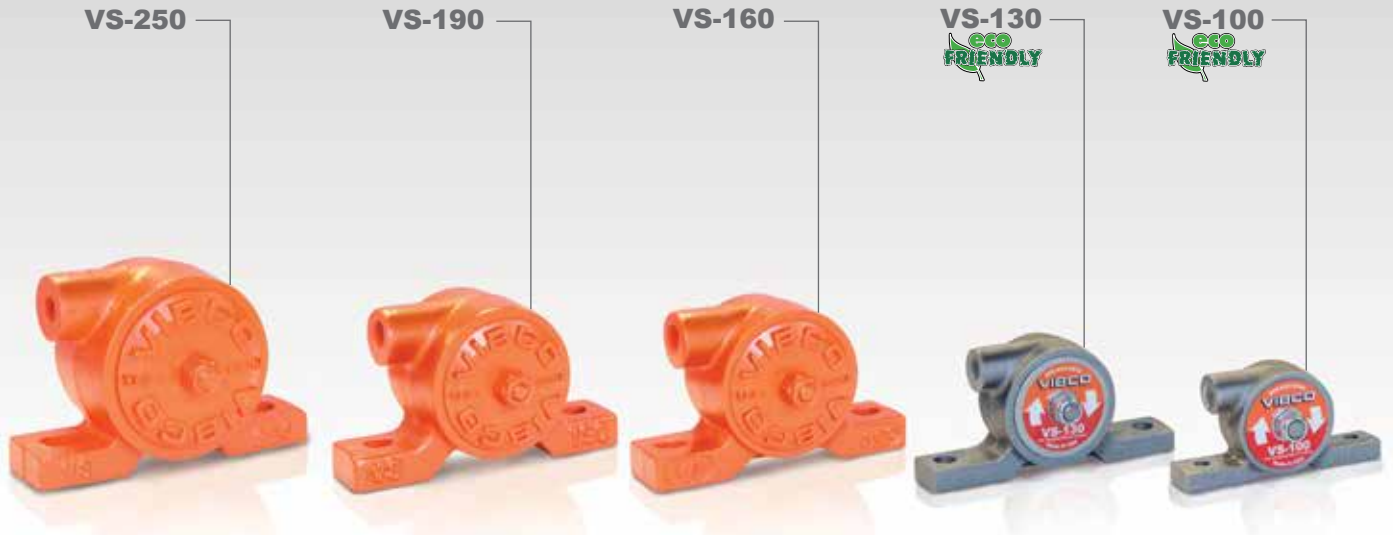
| Model  | Weight |     | 60 PSI (4 Bar)     |                    |                   |         | 80 PSI (5.5 Bar)   |                    |                   |         | Sound* | Max. Weight** of Material in Bin Slope Area |       |
|--------|--------|-----|--------------------|--------------------|-------------------|---------|--------------------|--------------------|-------------------|---------|--------|---------------------------------------------|-------|
|        |        |     | Vibration per min. | Cubic ft. per min. | Centrifugal Force |         | Vibration per min. | Cubic ft. per min. | Centrifugal Force |         |        |                                             |       |
|        | lbs.   | kg. | VPM                | CFM air            | lbs.              | Newtons | VPM                | CFM air            | lbs.              | Newtons | dB     | lbs.                                        | kg.   |
| VS-100 | 0.4    | 0.2 | 12,000             | 2.5                | 20                | 90      | —                  | —                  | —                 | —       | 66     | 200                                         | 90    |
| VS-130 | 0.6    | 0.3 | 9,000              | 2.5                | 45                | 195     | 10,500             | 5.5                | 75                | 335     | 67     | 750                                         | 340   |
| VS-160 | 2.8    | 1.3 | 10,500             | 4.0                | 110               | 495     | 12,000             | 7.0                | 160               | 710     | 70     | 1,600                                       | 725   |
| VS-190 | 3.1    | 1.4 | 6,500              | 6.0                | 90                | 410     | 12,000             | 7.5                | 270               | 1,200   | 70     | 2,700                                       | 1,225 |
| VS-250 | 4.5    | 2.1 | 7,000              | 6.0                | 290               | 1,300   | 12,000             | 7.5                | 500               | 2,245   | 70     | 5,000                                       | 2,270 |
| VS-320 | 6.5    | 2.9 | 5,000              | 12.0               | 350               | 1,560   | 6,000              | 15.5               | 600               | 2,670   | 69     | 6,000                                       | 2,720 |
| VS-380 | 11.0   | 5.2 | 4,200              | 13.0               | 570               | 2,520   | 5,600              | 16.5               | 725               | 3,225   | 72     | 7,250                                       | 3,290 |
| VS-510 | 15.0   | 6.8 | 6,000              | 16.0               | 710               | 3,165   | 6,600              | 20.5               | 900               | 4,005   | 77     | 9,000                                       | 4,080 |

\* Decibel from A-scale at 1 meter and 80 PSI (or maximum listed value)

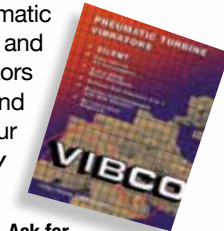
\*\* Rule of thumb for sizing: One lb. vibrator force to each 10 lbs. of bin content at 80 PSI (or maximum listed value)

NOTE: • Data obtained on laboratory test block  
• Frequency and force will decrease on less rigid mount  
• Data subject to design changes

# VIBCO VS SERIES BUILT-IN MUFFLER



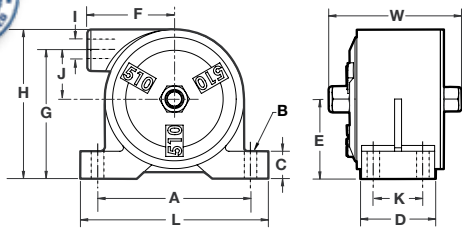
VIBCO patented the first pneumatic turbine vibrator in the early '70s and has excelled at developing vibrators for industry, manufacturing and construction use ever since. Our current patented design is *totally enclosed, maintenance-free, and features quiet operation.*



Ask for Catalog #9127



VIBCO's Model VS Turbine Vibrator works equally well on hopper applications (above left) or in conveying delicate glass vaccine bottles as the VS-100 silent Turbine is doing (above) without breakage or getting stuck.



## Dimensions

| Model  | L       |     | W     |     | H       |     | A**   |     | B*  |    | C     |    | D      |    | E     |    | F      |    | G       |     | I NPT | J     |    | K     |    |
|--------|---------|-----|-------|-----|---------|-----|-------|-----|-----|----|-------|----|--------|----|-------|----|--------|----|---------|-----|-------|-------|----|-------|----|
|        | in.     | mm  | in.   | mm  | in.     | mm  | in.   | mm  | in. | mm | in.   | mm | in.    | mm | in.   | mm | in.    | mm | in.     | mm  |       | in.   | mm | in.   | mm |
| VS-100 | 3-7/8   | 98  | 1-7/8 | 48  | 2       | 51  | 3     | 76  | 1/4 | 6  | 3/8   | 10 | 3/4    | 19 | 1     | 25 | 1-5/16 | 33 | 1-11/16 | 43  | 1/8   | 5/8   | 16 | -     | -  |
| VS-130 | 4-7/8   | 124 | 2     | 51  | 2-5/16  | 59  | 4     | 102 | 3/8 | 10 | 3/8   | 10 | 15/16  | 24 | 1-1/4 | 32 | 1-1/2  | 38 | 1-15/16 | 49  | 1/8   | 3/4   | 19 | -     | -  |
| VS-160 | 5-1/8   | 130 | 2-7/8 | 73  | 3       | 76  | 4     | 102 | 3/8 | 10 | 5/8   | 16 | 1-3/8  | 35 | 1-5/8 | 41 | 1-7/8  | 48 | 2-7/16  | 62  | 1/4   | 7/8   | 22 | -     | -  |
| VS-190 | 5-7/16  | 138 | 3-1/4 | 83  | 3-1/16  | 78  | 4     | 102 | 3/8 | 10 | 5/8   | 16 | 1-5/16 | 33 | 1-3/4 | 44 | 2-1/8  | 54 | 2-1/2   | 64  | 1/4   | 7/8   | 22 | -     | -  |
| VS-250 | 5-1/2   | 140 | 3-5/8 | 92  | 3-11/16 | 94  | 4     | 102 | 1/2 | 13 | 9/16  | 14 | 1-1/2  | 38 | 1-7/8 | 48 | 2-1/4  | 57 | 3       | 76  | 1/4   | 1-1/8 | 29 | -     | -  |
| VS-320 | 5-1/2   | 140 | 4     | 102 | 4-3/4   | 121 | 4     | 102 | 1/2 | 13 | 13/16 | 21 | 1-3/4  | 44 | 2-3/4 | 70 | 2-1/4  | 57 | 4-1/8   | 105 | 3/8   | 1-1/4 | 32 | -     | -  |
| VS-380 | 6-7/8   | 175 | 4-3/4 | 121 | 4-7/8   | 124 | 5-1/2 | 140 | 3/8 | 10 | 1     | 25 | 2-1/4  | 57 | 2-1/2 | 64 | 2-7/8  | 73 | 4       | 102 | 3/8   | 1-1/2 | 38 | 1-1/4 | 32 |
| VS-510 | 6-15/16 | 176 | 4-3/4 | 121 | 5-3/8   | 137 | 5-1/2 | 140 | 3/8 | 10 | 1     | 25 | 2-3/4  | 70 | 2-7/8 | 73 | 3-1/4  | 83 | 4-3/4   | 121 | 1/2   | 1-3/4 | 44 | 1-3/4 | 44 |

\* Max. mounting bolt diameter  
 \*\* Alternate bolt patterns available. Consult factory.

NOTE: • Material, Dimensions & Data subject to change without notice  
 • Dimensions ±1/16"  
 • Engineered dimensional drawings available on request